



Thirty Days in Brass: The Anatomy of an Institutional Execution

From approved architectural drawings to 10 custom brass installations delivered in a single month.

Timeline

30 Days Flat

Scope

10 Bespoke Sculptural Elements

Finish Standard

Antique Brass & Dark Brown Patina

The Bottleneck That Defeated Standard Manufacturing

10 monumental, narrative-driven brass artifacts. Normally 3–4 months. Delivered in **30 days**.

Parallel Execution Zones

Concurrent workstreams across molding, casting, and finishing — not a linear queue.

The "Size, Not Design" Rule

Critical dimensions locked upfront; craft cells given creative freedom on organic textures.

Unified Finish Protocol

Standardized antique and dark brown brass finishing to eliminate multi-batch color drift.

Structural Installations & Architectural Columns

ZONE 05

Broken Column

H 2400mm · Ø 650mm · Base
1000mm

Antique Brass with deliberate
fractured texturing.

Column with Braille

H 2400mm · Shaft 1800mm · Base Ø
1000mm

Raised Braille dot matrices cast
directly into antique brass body.

Flights of Justice

H 2400mm · Ø 1200mm

Spiral staircase with integrated dove
sculptures on each step.

Narrative Monuments & Centerpieces

ZONE 05

Scale of Justice

H 5.25' · W 4.74' · Base 2'

Blindfolded figure; left pan: ecosystem, right pan: globe. Dark Brown Brass.

The Robe

H 1650mm · W 675mm × 475mm

Vestment inscribed with **LIBERTY, JUSTICE, EQUALITY**. Dark Brown Brass.

Bust Wall Installation

Full architectural wall grid

Dense repetitive grid of stylized busts. 3D printing with metallic coating.

Sculptural Artifacts & Tables

ZONE 01

The Network Tree

H 2377mm · Canopy W 1524mm ·
Base 915mm

Crystalline canopy of
interconnected spheres and rods.
Antique Brass.

Mesh Torso Table

Sculpture H 800mm · Table H
600mm · Top W 1000mm

Black metal mesh torso on circular
table with hairpin legs. Antique
Brass.

Walking Figure

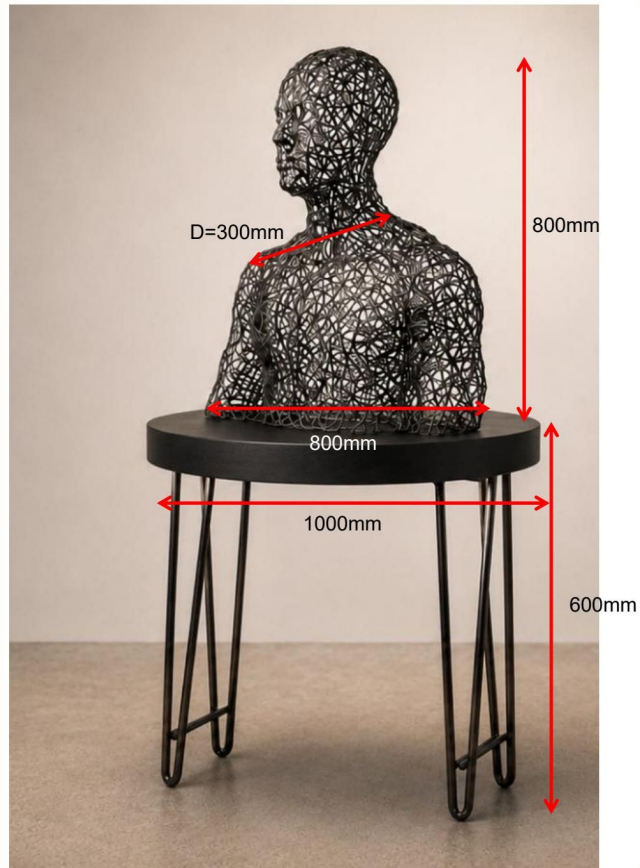
Stylized figurative sculpture on dark
rectangular base.

Flowing lines with aged antique
brass patina finish.

Bring the Drawing. We Will Make It in Metal.

When institutional deadlines are tight and the architectural vision demands uncompromising artisan execution, standard manufacturing falls short. We engineer the impossible into metal.

Mesh Torso Table — Detail



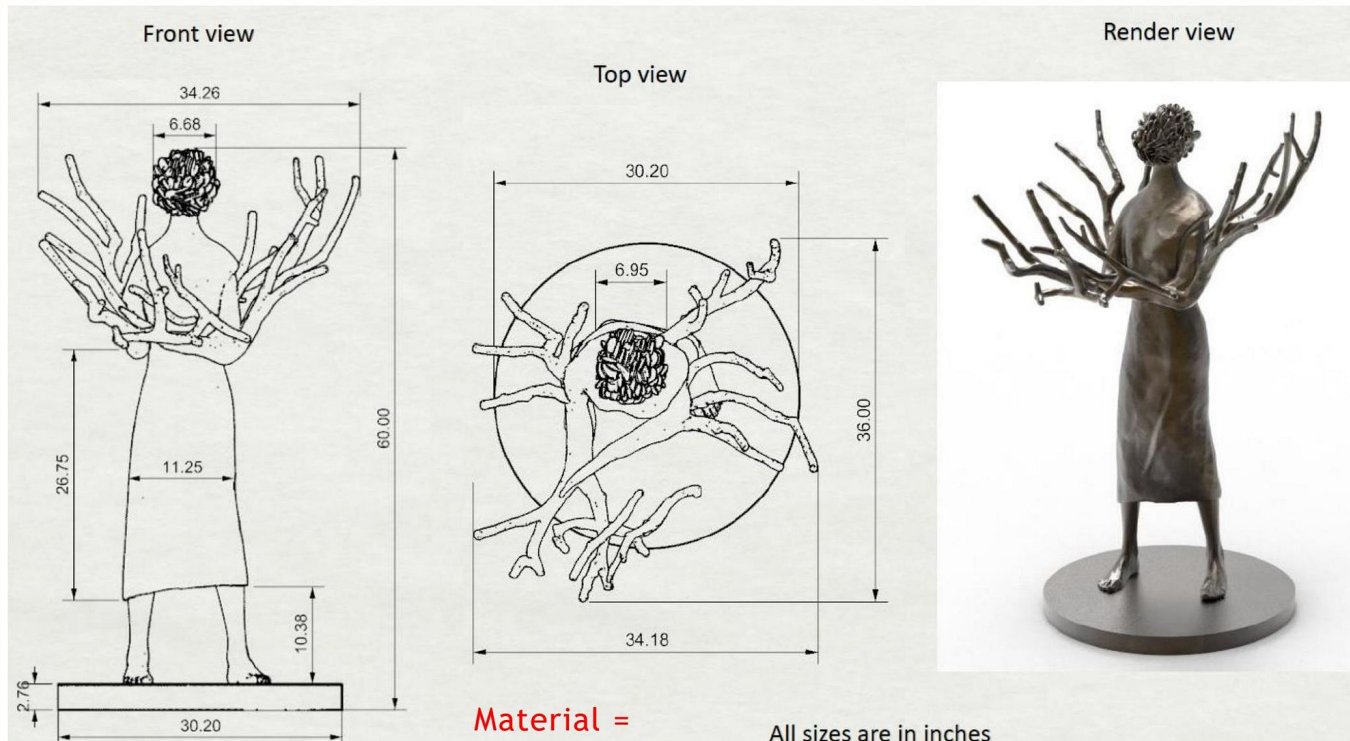
Dimensions

- Sculpture height: 800mm
- Table top diameter: 800mm · Width: 1000mm
- Table height: 600mm · D: 300mm

Materials

- Sculpture: Antique Brass
- Table top: To be decided
- Table legs: Antique Brass

Woman with Branching Form — Technical Drawing



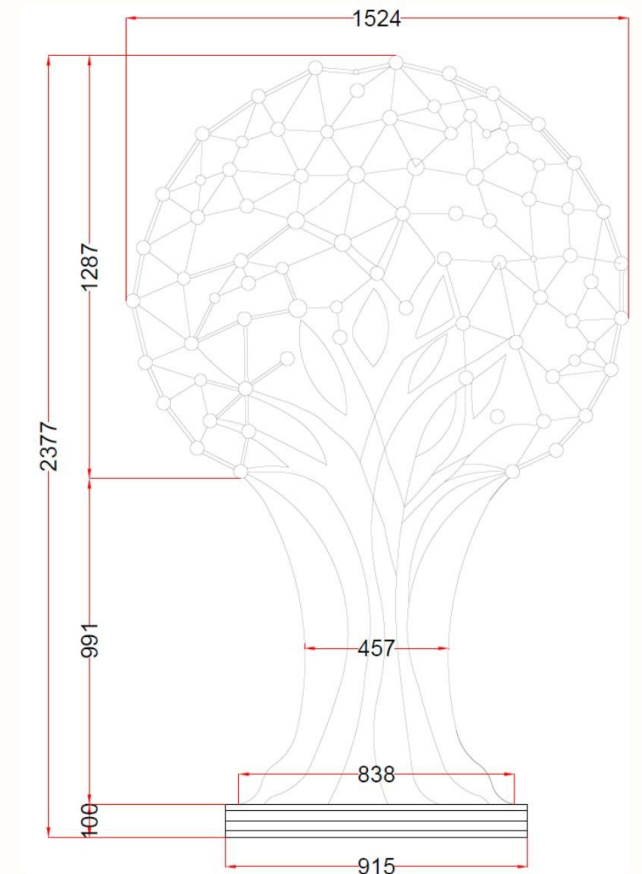
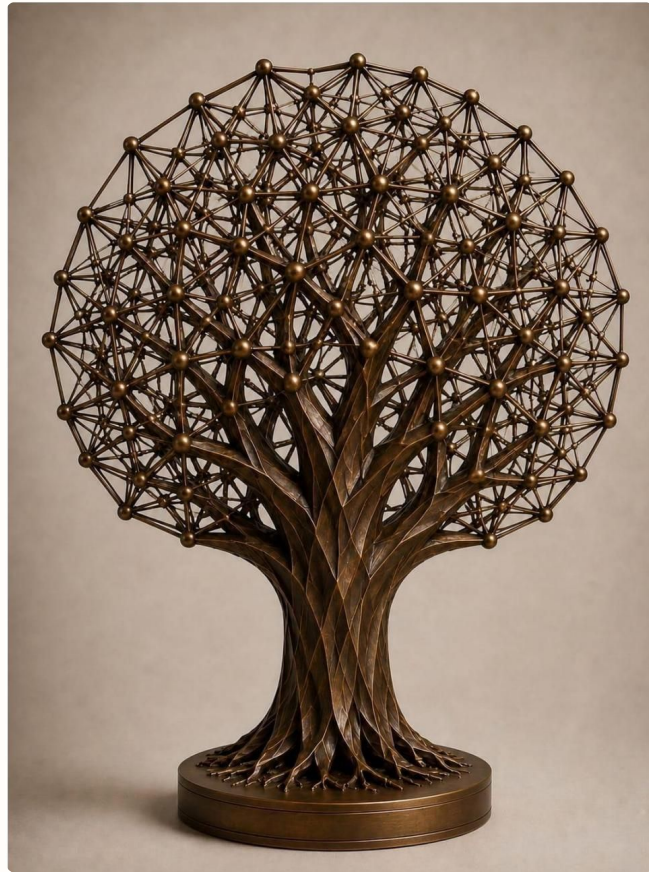
Key Dimensions (inches)

- Base width: 30.20
- Torso height: 26.75
- Branching form width: 34.26
- Top view depth: 36.00

Material

Brass — Antique Brass Finish

The Network Tree



Total Height

2377mm

Canopy Width

1524mm

Base Width

915mm

Material

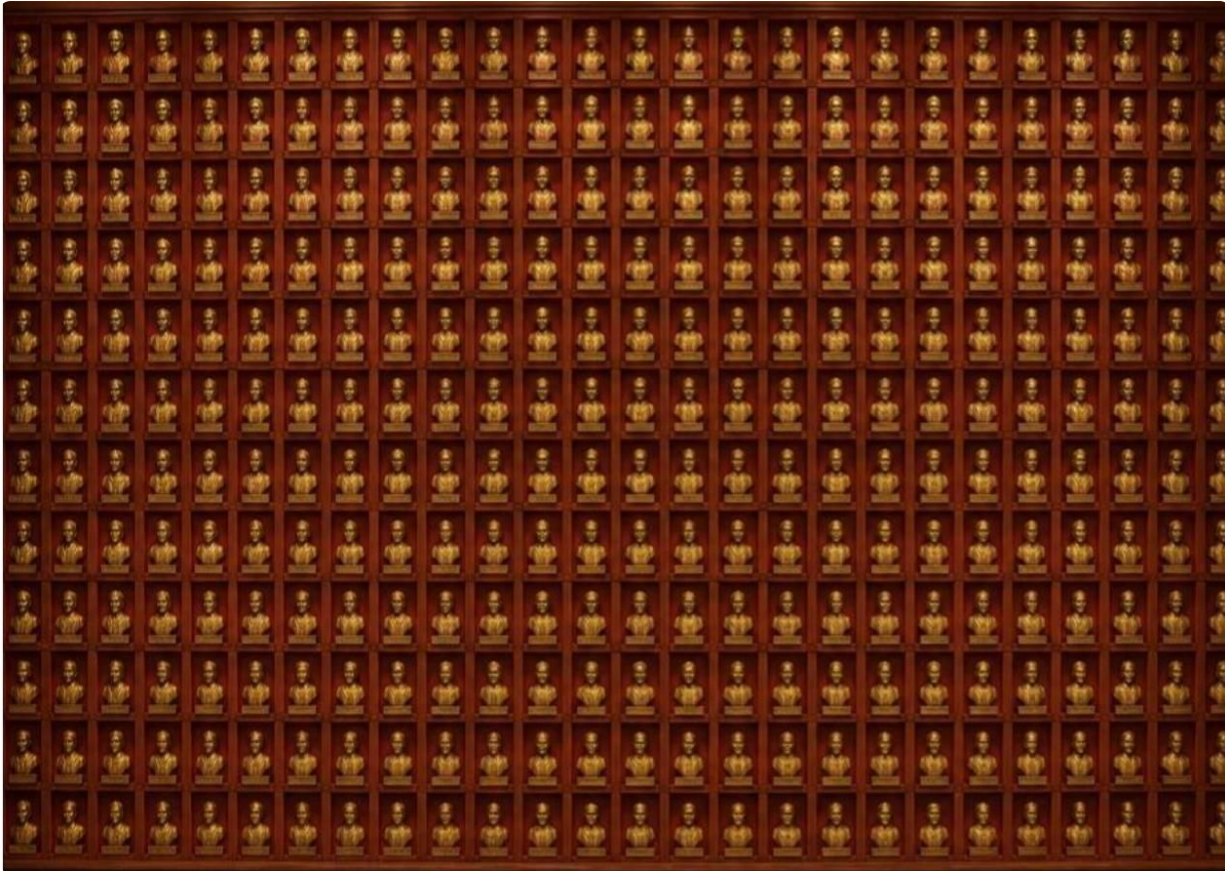
Antique Brass

People Approaching — Walking Figure



Stylized figurative sculpture with flowing lines and a textured, aged antique brass patina. **Material: Brass — Antique Brass Finish.** Right image: finish reference.

Bust Wall Installation



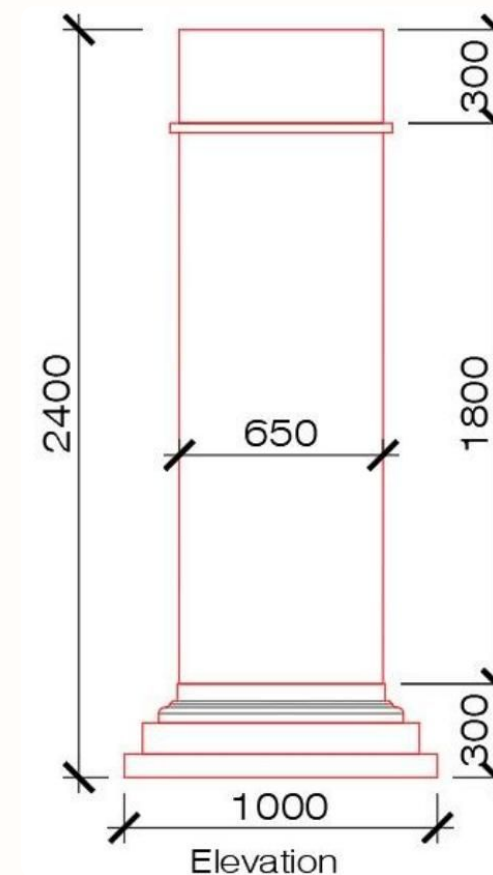
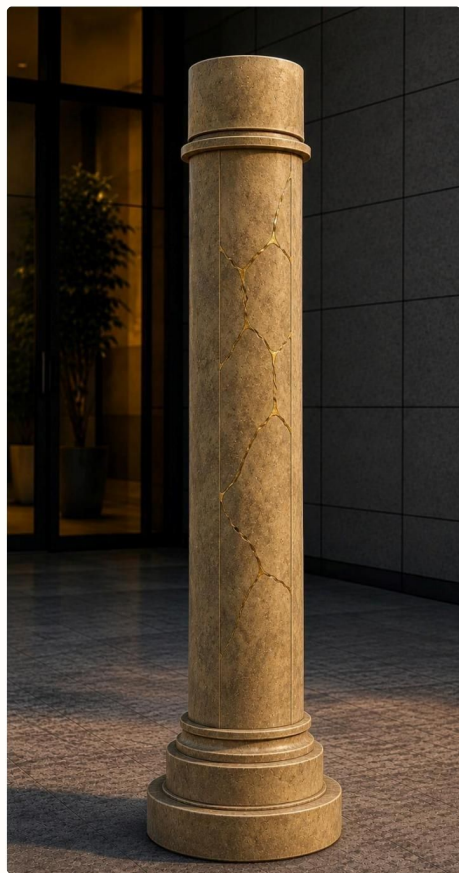
Concept

Full architectural wall grid — dense, repetitive pattern of small identical stylized busts.

Material

3D Printing with Metallic Coating

Broken Column



Total Height

2400mm

Diameter

650mm

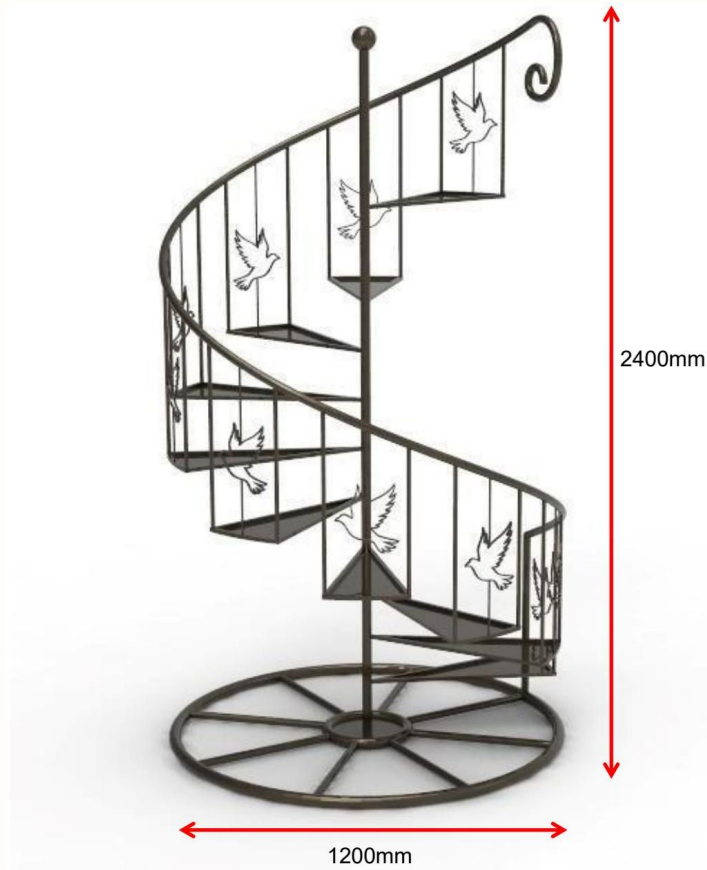
Base

1000mm

Finish

Antique Brass

Flights of Justice — Spiral Staircase



Dimensions

- Height: 2400mm
- Diameter: 1200mm

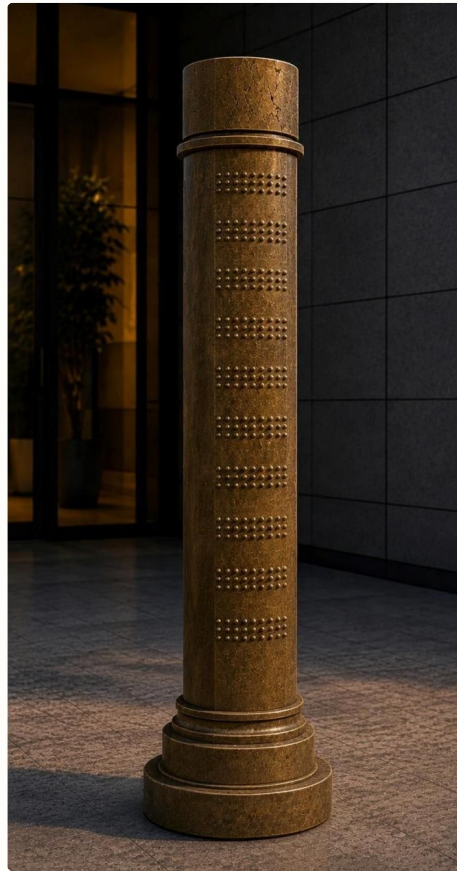
Design

Central vertical pole with spiral steps. Each step features an integrated dove sculpture.

Material

Brass — Antique Brass Finish

Column with Braille



Dimensions

- Total height: 2400mm
- Main shaft: 1800mm · Ø 650mm
- Base: 300mm · Ø 1000mm

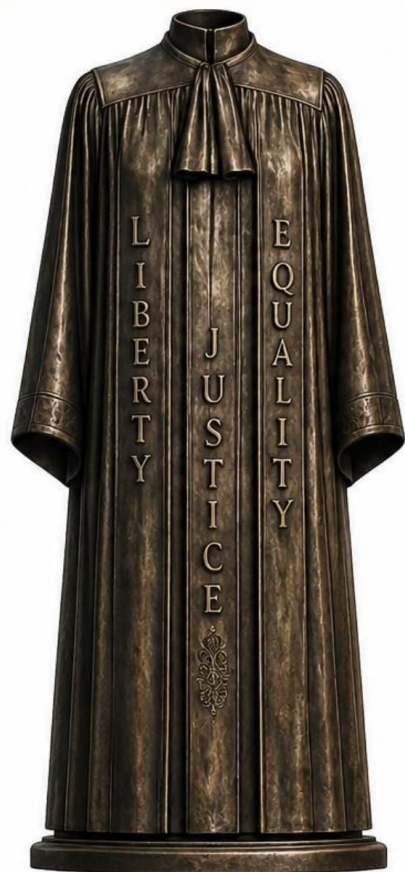
Signature Detail

Horizontal bands of raised Braille dot matrices cast directly into the antique brass body.

Material

Brass — Antique Brass Finish

The Robe



Height

1650mm

Width

675mm × 475mm

Inscription

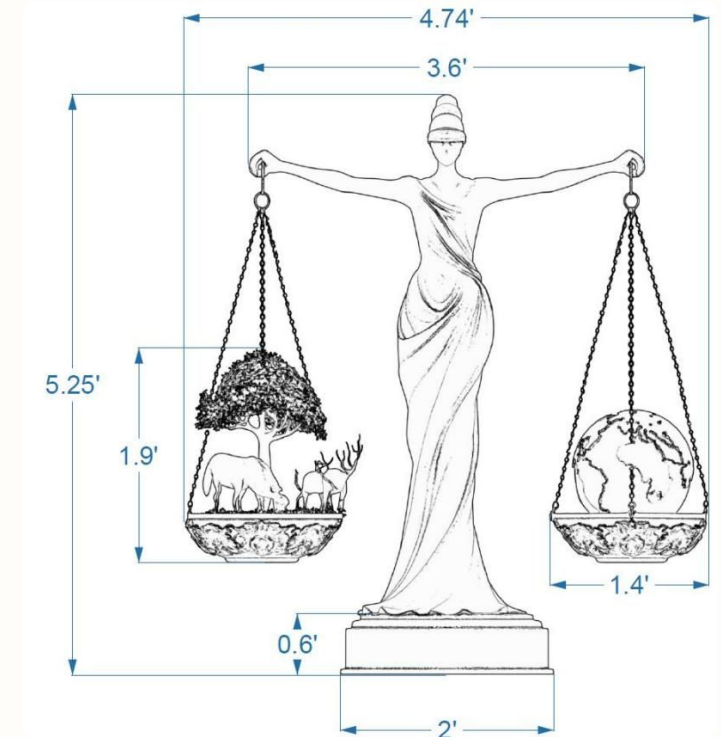
LIBERTY · JUSTICE ·
EQUALITY



Finish

Dark Brown Brass

Scale of Justice — Lady Justice



Height

5.25'

Overall Width

4.74'

Base Width

2'

Finish

Dark Brown Brass

What Will Your Building Remember?



"Twenty ways metal becomes architecture — from a public landmark to the handle you touch every day."

When institutional deadlines are tight and the architectural vision demands uncompromising artisan execution, standard manufacturing falls short. **We engineer the impossible into metal.**

Every Piece Began as Someone's Drawing. Send Us Yours.

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Share your drawing and we take it from concept to installation.